

Notified Body No. 2812

## Certificate of Constancy of Performance

**2812-CPR-AD5078**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### CISA C1510.03.0 Overhead Door Closer

**Intended use: For use on fire rated single leaf and double leaf doors  
STANDARD DOOR MOUNT PULL SIDE APPLICATION.**

| Essential characteristics                                                                                                                                                 | Performance                                                                                                                                                                                             | Harmonised technical specification  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| <b>Mechanical Test Ref's : 430 PCT / 591 PCT / WIL 334370 / WIL 334370/P &amp; WIL 334370/T</b><br><b>Fire Test Ref's : WF 140785 Iss 4 / WF 139673 &amp; WF 503128/R</b> |                                                                                                                                                                                                         |                                     |
| Self closing                                                                                                                                                              |                                                                                                                                                                                                         | <b>EN 1154:1996/A1:2002/AC:2006</b> |
| 5.2.1 General                                                                                                                                                             |                                                                                                                                                                                                         |                                     |
| 5.2.2 Durability                                                                                                                                                          | 500,000 test cycles                                                                                                                                                                                     |                                     |
| 5.2.3 Closing moment                                                                                                                                                      | Pass size 2 to 4                                                                                                                                                                                        |                                     |
| 5.2.4 Opening moment                                                                                                                                                      | Pass size 2 to 4                                                                                                                                                                                        |                                     |
| 5.2.5 Efficiency                                                                                                                                                          | >50% size 2                                                                                                                                                                                             |                                     |
| 5.2.5 Efficiency                                                                                                                                                          | >60% size 4                                                                                                                                                                                             |                                     |
| 5.2.6 Closing time                                                                                                                                                        | Pass                                                                                                                                                                                                    |                                     |
| 5.2.7 Angles of operation                                                                                                                                                 | Grade 3, > 105°                                                                                                                                                                                         |                                     |
| 5.2.8 Overload performance                                                                                                                                                | Pass                                                                                                                                                                                                    |                                     |
| 5.2.9 Temperature dependence                                                                                                                                              | -15°C to +40°C                                                                                                                                                                                          |                                     |
| 5.2.10 Fluid leakage                                                                                                                                                      | Pass                                                                                                                                                                                                    |                                     |
| 5.2.11 Damage                                                                                                                                                             | Pass                                                                                                                                                                                                    |                                     |
| 5.2.12 Latch control                                                                                                                                                      | Pass                                                                                                                                                                                                    |                                     |
| 5.2.13 Back check (optional)                                                                                                                                              | Pass                                                                                                                                                                                                    |                                     |
| 5.2.14 Delayed closing (optional)                                                                                                                                         | NPD                                                                                                                                                                                                     |                                     |
| 5.2.15 Adjustable closing force (optional)                                                                                                                                | Pass                                                                                                                                                                                                    |                                     |
| 5.2.16 Zero position (double action door closers only)                                                                                                                    | NPD                                                                                                                                                                                                     |                                     |
| 5.2.18 Fire/smoke door suitability                                                                                                                                        | Pass                                                                                                                                                                                                    |                                     |
| Essential characteristics                                                                                                                                                 | Performance                                                                                                                                                                                             | Harmonised technical specification  |
| Durability of Self Closing                                                                                                                                                |                                                                                                                                                                                                         | <b>EN 1154:1996/A1:2002/AC:2006</b> |
| 5.2.2 Durability                                                                                                                                                          | 500,000 test cycles                                                                                                                                                                                     |                                     |
| 5.2.17.1 corrosion                                                                                                                                                        | Grade 3 (96 hours)                                                                                                                                                                                      |                                     |
| 5.2.17.2 corrosion                                                                                                                                                        | Pass                                                                                                                                                                                                    |                                     |
| Dangerous Substances Annex ZA3                                                                                                                                            | Pass: the materials in the door closer do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations |                                     |

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### CISA C1510.03.0 Overhead Door Closer

**Intended use: For use on fire rated single leaf and double leaf doors  
TRANSOM MOUNT PUSH SIDE APPLICATION.**

| Essential characteristics                              | Performance                                                                                                                                                                                             | Harmonised technical specification |
|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| Self closing<br>5.2.1 General                          |                                                                                                                                                                                                         | EN 1154:1996/A1:2002/AC:2006       |
| 5.2.2 Durability                                       | 500,000 test cycles                                                                                                                                                                                     |                                    |
| 5.2.3 Closing moment                                   | Pass size 2 to 4                                                                                                                                                                                        |                                    |
| 5.2.4 Opening moment                                   | Pass size 2 to 4                                                                                                                                                                                        |                                    |
| 5.2.5 Efficiency                                       | >50% size 2                                                                                                                                                                                             |                                    |
| 5.2.5 Efficiency                                       | >60% size 4                                                                                                                                                                                             |                                    |
| 5.2.6 Closing time                                     | Pass                                                                                                                                                                                                    |                                    |
| 5.2.7 Angles of operation                              | Grade 3, > 105°                                                                                                                                                                                         |                                    |
| 5.2.8 Overload performance                             | Pass                                                                                                                                                                                                    |                                    |
| 5.2.9 Temperature dependence                           | -15°C to +40°C                                                                                                                                                                                          |                                    |
| 5.2.10 Fluid leakage                                   | Pass                                                                                                                                                                                                    |                                    |
| 5.2.11 Damage                                          | Pass                                                                                                                                                                                                    |                                    |
| 5.2.12 Latch control                                   | Pass                                                                                                                                                                                                    |                                    |
| 5.2.13 Back check (optional)                           | NPD                                                                                                                                                                                                     |                                    |
| 5.2.14 Delayed closing (optional)                      | NPD                                                                                                                                                                                                     |                                    |
| 5.2.15 Adjustable closing force (optional)             | Pass                                                                                                                                                                                                    |                                    |
| 5.2.16 Zero position (double action door closers only) | NPD                                                                                                                                                                                                     |                                    |
| 5.2.18 Fire/smoke door suitability                     | Pass                                                                                                                                                                                                    |                                    |
| Essential characteristics                              | Performance                                                                                                                                                                                             | Harmonised technical specification |
| Durability of Self Closing<br>5.2.2 Durability         | 500,000 test cycles                                                                                                                                                                                     | EN 1154:1996/A1:2002/AC:2006       |
| 5.2.17.1 corrosion                                     | Grade 3 (96 hours)                                                                                                                                                                                      |                                    |
| 5.2.17.2 corrosion                                     | Pass                                                                                                                                                                                                    |                                    |
| Dangerous Substances<br>Annex ZA3                      | Pass: the materials in the door closer do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations |                                    |

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### CISA C1510.03.0 Overhead Door Closer

**Intended use: For use on fire rated single leaf and double leaf doors  
PARALLEL ARM APPLICATION.**

| Essential characteristics                              | Performance                                                                                                                                                                                             | Harmonised technical specification |
|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| Self closing<br>5.2.1 General                          |                                                                                                                                                                                                         | EN 1154:1996/A1:2002/AC:2006       |
| 5.2.2 Durability                                       | 500,000 test cycles                                                                                                                                                                                     |                                    |
| 5.2.3 Closing moment                                   | Pass size 3                                                                                                                                                                                             |                                    |
| 5.2.4 Opening moment                                   | Pass size 3                                                                                                                                                                                             |                                    |
| 5.2.5 Efficiency                                       | >55% size 3                                                                                                                                                                                             |                                    |
| 5.2.6 Closing time                                     | Pass                                                                                                                                                                                                    |                                    |
| 5.2.7 Angles of operation                              | Grade 3, > 105°                                                                                                                                                                                         |                                    |
| 5.2.8 Overload performance                             | Pass                                                                                                                                                                                                    |                                    |
| 5.2.9 Temperature dependence                           | -15°C to +40°C                                                                                                                                                                                          |                                    |
| 5.2.10 Fluid leakage                                   | Pass                                                                                                                                                                                                    |                                    |
| 5.2.11 Damage                                          | Pass                                                                                                                                                                                                    |                                    |
| 5.2.12 Latch control                                   | NPD                                                                                                                                                                                                     |                                    |
| 5.2.13 Back check (optional)                           | NPD                                                                                                                                                                                                     |                                    |
| 5.2.14 Delayed closing (optional)                      | NPD                                                                                                                                                                                                     |                                    |
| 5.2.15 Adjustable closing force (optional)             | NPD                                                                                                                                                                                                     |                                    |
| 5.2.16 Zero position (double action door closers only) | NPD                                                                                                                                                                                                     |                                    |
| 5.2.18 Fire/smoke door suitability                     | Pass                                                                                                                                                                                                    |                                    |
| Essential characteristics                              | Performance                                                                                                                                                                                             | Harmonised technical specification |
| Durability of Self Closing<br>5.2.2 Durability         | 500,000 test cycles                                                                                                                                                                                     | EN 1154:1996/A1:2002/AC:2006       |
| 5.2.17.1 corrosion                                     | Grade 3 (96 hours)                                                                                                                                                                                      |                                    |
| 5.2.17.2 corrosion                                     | Pass                                                                                                                                                                                                    |                                    |
| Dangerous Substances<br>Annex ZA3                      | Pass: the materials in the door closer do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards or any national regulations |                                    |

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## Certificate of Constancy of Performance

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Placed on the market under the Name of:

**Allegion CISA S.p.A  
Via Oberdan  
42 Faenza (RA)  
48018  
Italy**

and produced in the manufacturing plant:

**E014183-1**

**This is coded format, and the information is held by the Approved Body.**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard:

**EN 1154:1996 / A1:2002 / AC:2006**

Under System 1 for the performance set out in this certificate are applied and that the Factory Production Control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on **01/11/2020** and reissued on **12/06/2026** and will remain valid as long as neither the harmonised standard, the Construction Product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the Notified Product Certification Body

Valid to: **27/06/2029**

ERO Project Reference: **ERO 034621 P3175**



**Pascal Coget  
European Certification –General Manager**

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